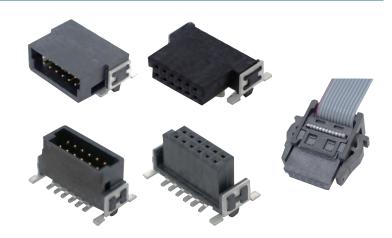
## **XH5–N** Half-pitch SMT Connectors (Board to Board and Board to Cable Connectors)

# SMT Connectors with a 1.27-mm Pitch

- These SMT Connectors can be mounted on the back surfaces of circuit boards.
- Circuit board positioning bosses provide for accurate mounting on circuit boards.
- Compatible with reflow mounting.
- Board-to-board stacking height of 8 to 12.3 mm with stacking connections.

RoHS Compliant



### Terminology

#### • SMT

An abbreviation for surface-mount technology.

#### • Stacking connections

Stacking circuit boards and connecting them parallel to each other.

The distance between the stacked circuit boards is called the stacking height.

Vertical connection

Connecting a circuit board so that it is vertical.

#### Horizontal connection

Connecting a circuit board so that it is horizontal.

### Connectors

Model	XH5A-🗆 🗆 15-N	XH5E-0015-0N	XH5F15-N	XH5B-🗌 15-🗌 N	
Appearance	Plug, Right-angle, SMT Pins	Plug, Straight, SMT Pins	Socket, Right-angle, SMT Pins	Socket, Straight, SMT Pins	
Page	Pag	je 3	Page 5		
Model	XH5H-0010-00N				
Appearance	Cable with Connectors on Both Ends (Socket/Socket)				
Page	Page 7				

## XH5-N

### **Part Number Structure**

### Half-pitch Connectors

 $XH5 \mathop{\underline{\square}}_{(1)} \cdot \mathop{\underline{\square}}_{(2)} 15 \cdot \mathop{\underline{\square}}_{(3)} N$ 

(1) Type

(.).)==						
Code	Туре					
А	Right-angle Plug					
В	Straight Socket					
E	Straight Plug					
F	Right-angle Socket					

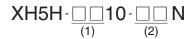
#### (2) Number of contacts

Code	Number of contacts
12	12 pins
26	26 pins
50	50 pins
68	68 pins
80	80 pins

#### (3) Height of Straight Plug/Socket

(-) - 3 3 - 3						
Code	Height					
NO	- (Right-angle Plug/Socket)					
1	6.75mm					
2	8.25mm					
4	6.25mm					
5	9.05mm					

#### Half-pitch Connectors Cable with Connectors on Both Ends



#### (1) Number of contacts

Code	Number of contacts
12	12 pins
26	26 pins
50	50 pins
68	68 pins
80	80 pins

(2) Cable	Length
-----------	--------

Code	Length
10	100 mm
20	200 mm
30	300 mm

## **Ratings / Characteristics**

Rated current	1A	
Rated voltage	100 VAC	
Contact resistance	25 m $\Omega$ max. (at 20 m VDC, 100 mA max.)	
Insulation resistance	1,000 MΩ min. (at 500 VDC)	
Dielectric strength	500 VAC for 1 min (leakage current: 1 mA max.)	
Insertion durability	500 times	
Ambient operating temperature	-55 to 105°C (with no condensation or icing)	

## **Materials and Finish**

Housing		LCP (UL94 V-0)/black
Contacts	Mating end	Copper alloy/gold plated
Contacts	Terminals	Copper alloy/tin plated
Hold-down		Copper alloy/tin plated

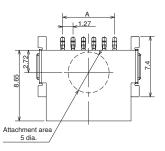
## XH5A-N/XH5E-N

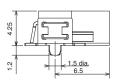
## Plug, Right-angle, SMT Pins, Straight, SMT Pins

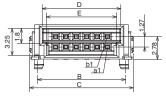
#### Dimensions

#### XH5A-(Right-angle, SMT Pins)



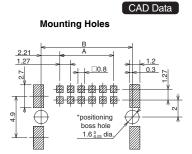






#### Table of Dimensions

## (Unit: mm)



#### (Tolerance: ±0.03)

Note: The overall pattern pitch tolerance for the board is  $\pm 0.03$ .

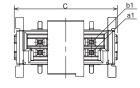
\* Do not accumulate error.

The  $1.6^{0}_{-0.03}$  diameter holes are for the positioning bosses. Use metal masks to prevent solder from entering these holes.

Model	Number of contacts	Α	В	С	D	E
XH5A-1215-N	12	6.35	10.77	12.70	9.57	8.57
XH5A-2615-N	26	15.24	19.66	21.59	18.46	17.46
XH5A-5015-N	50	30.48	34.90	36.83	33.70	32.70
XH5A-6815-N	68	41.91	46.33	48.26	45.13	44.13
XH5A-8015-N	80	49.53	53.95	55.88	52.75	51.75

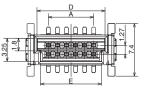
#### XH5E-DD15-DN (Straight, SMT Pins)



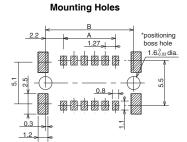


4.5

1.27



### CAD Data



(Tolerance: ±0.03) Note: The overall pattern pitch tolerance

for the board is ±0.03. \* Do not accumulate error.

The  $1.6_{0.00}^{0}$  diameter holes are for the positioning bosses. Use metal masks to prevent solder from entering these holes.

#### **Table of Dimensions**

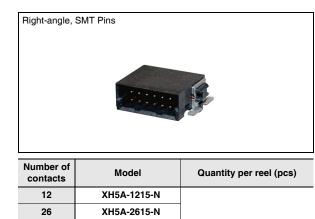
<u>1.5 dia</u>

Model	Number of contacts	Α	В	С	D	Е	F	G	н	I
XH5E-1215-□N	12	6.35	10.77	12.70	9.57	8.57	10.37	2.96		
XH5E-2615-□N	26	15.24	19.66	21.59	18.46	17.46	19.26	7.40		
XH5E-5015-□N	50	30.48	34.90	36.83	33.70	32.70	34.50	15.02	1: 6.6 2: 8.1	1: 7.6 2: 9.1
XH5E-6815-□N	68	41.91	46.33	48.26	44.13	44.13	45.93	20.74		
XH5E-8015-□N	80	49.53	53.95	55.88	52.75	51.75	53.55	24.55		

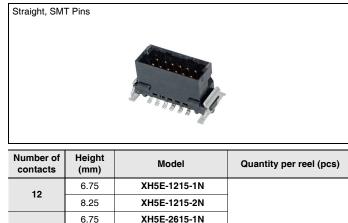
Note:  $\Box$  is replaced by 1 to 2 to indicate the connector height type.

.95.

## XH5-N Ordering Information



560



12	6.75	XH5E-1215-1N	
12	8.25	XH5E-1215-2N	
26	6.75	XH5E-2615-1N	
20	8.25	XH5E-2615-2N	
50	6.75	XH5E-5015-1N	280
50	8.25	XH5E-5015-2N	200
68	6.75	XH5E-6815-1N	
00	8.25	XH5E-6815-2N	
80	6.75	XH5E-8015-1N	
30	8.25	XH5E-8015-2N	

Note: Order in multiples of minimum packing unit.

XH5A-5015-N

XH5A-6815-N

XH5A-8015-N

50

68

80

(Unit: mm)

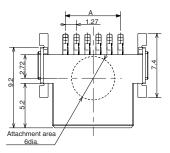
## XH5F-N/XH5B-N

## Socket, Right-angle, SMT Pins, Straight, SMT Pins

#### **Dimensions**

#### XH5F-(Right-angle, SMT Pins)





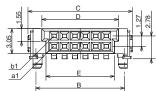
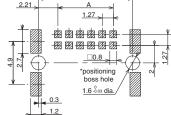


Table of Dimensions

## CAD Data Mounting Holes



(Tolerance: ±0.03)

Note: The overall pattern pitch tolerance for the board is  $\pm 0.03$ .

\* Do not accumulate error. The 1.6<sup>0</sup><sub>-0.03</sub> diameter holes are for the positioning bosses. Use metal masks

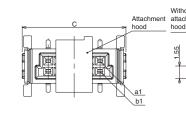
to prevent solder from entering these holes.

Model	Number of contacts	Α	В	С	D	E
XH5F-1215-N	12	6.35	10.77	12.70	9.37	8.37
XH5F-2615-N	26	15.24	19.66	21.59	18.26	17.26
XH5F-5015-N	50	30.48	34.90	36.83	33.50	32.50
XH5F-6815-N	68	41.91	46.33	48.26	44.93	43.93
XH5F-8015-N	80	49.53	53.95	55.88	52.55	51.55

#### XH5B-0015-0N (Straight, SMT Pins)



1.5 dia



4.46

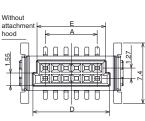
'H (H

1.27

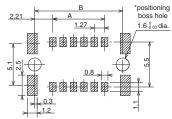
В

Attachment

hood



#### Mounting Holes



(Tolerance: ±0.03) Note: The overall pattern pitch tolerance for the board is ±0.03.

 $^{\ast}$  Do not accumulate error. The 1.6  $^{\circ}_{.0.03}$  diameter holes are for the positioning bosses. Use metal masks to prevent solder from entering these holes.

#### Table of Dimensions

Attachmen hood

Model	Number of contacts	Α	в	с	D	E	G	н	I
XH5B-1215-□N	12	6.35	10.77	12.70	9.37	8.37	2.46		
XH5B-2615-□N	26	15.24	19.66	21.59	18.26	17.26	7.54	4: 6.25 5: 9.05	4: 7.1 5: 9.9
XH5B-5015-□N	50	30.48	34.90	36.83	33.50	32.50	15.16		
XH5B-6815-□N	68	41.91	46.33	48.26	44.93	43.93	20.24	010100	0.010
XH5B-8015-□N	80	49.53	53.95	55.88	52.55	51.55	24.05		

Note:  $\Box$  is replaced by 4 to 5 to indicate the connector height type.

#### \_\_\_\_\_

CAD Data

## XH5-N Ordering Information



6.25

9.05

6.25

9.05

68

80

XH5B-6815-4N

XH5B-6815-5N

XH5B-8015-4N

XH5B-8015-5N

Note: Order in multiples of minimum packing unit.

### XH5-N

## **Cable with Connectors on Both Ends**

(Unit: mm)

#### CAD Data

#### Table of Dimensions

Model	Number of contacts	L
XH5H-1210-10N	12	100
XH5H-1210-20N	12	200
XH5H-1210-30N	12	300
XH5H-2610-10N	26	100
XH5H-2610-20N	26	200
XH5H-2610-30N	26	300
XH5H-5010-10N	50	100
XH5H-5010-20N	50	200
XH5H-5010-30N	50	300
XH5H-6810-10N	68	100
XH5H-6810-20N	68	200
XH5H-6810-30N	68	300
XH5H-8010-10N	80	100
XH5H-8010-20N	80	200
XH5H-8010-30N	80	300

## XH5H-N

### Dimensions

#### XH5H-0010-00N



<		L±5	>
(20)	>		
	/		
<u>a1</u>	Label	Cable	

Ordering	Information
oracing	mornation

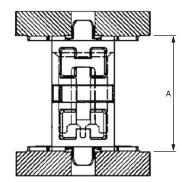
Cable with Connectors on Both Ends					
Number of contacts	Length (mm)	Model	Minimum packaging unit (pcs)		
	100	XH5H-1210-10N			
12	200	XH5H-1210-20N			
	300	XH5H-1210-30N			
	100	XH5H-2610-10N			
26	200	XH5H-2610-20N			
	300	XH5H-2610-30N			
	100	XH5H-5010-10N			
50	200	XH5H-5010-20N	10		
	300	XH5H-5010-30N			
	100	XH5H-6810-10N			
68	200	XH5H-6810-20N			
	300	XH5H-6810-30N			
	100	XH5H-8010-10N			
80	200	XH5H-8010-20N			
	300	XH5H-8010-30N			

Note: Order in multiples of minimum packing unit.

## XH5-N

## Mating Diagram

Stacking connections



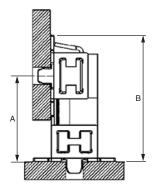
Model co	Δ		
Plug	Socket	~	
XH5E-0015-1N	XH5B-🗆 15-4N	8.0	
XH5E-0015-2N	XH5B-🗆 15-4N	9.5	
XH5E-0015-1N	XH5B-0015-5N	10.8	
XH5E-0015-2N	XH5B-🗆 15-5N	12.3	

Model combination

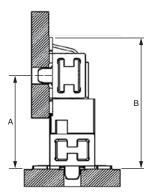
Plug

XH5A-0015-N

• Vertical connection Right-angle Pins: Plug Straight Pins: Socket



Right-angle Pins: Socket Straight Pins: Plug



Model co	٨	в	
Plug	Socket	<b>A</b>	В
XH5E-0015-1N	XH5F-□□15-N	8.75	12.58
XH5E-015-2N		10.25	14.08

Socket XH5B-□□15-4N

XH5B-0015-5N

A

7.7

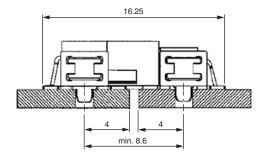
11.5

в

11.53

14.33

#### Horizontal connection



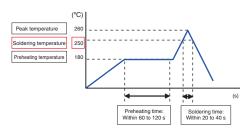
Model combination			
Plug	Socket		
XH5A-🗆 15-N	XH5F-0015-N		

### Precautions

#### **Precautions for Correct Use**

#### Soldering Conditions

 Recommended Reflow Conditions Maximum temperature: 260°C Time: Within 20 to 40 s



These conditions, however, depend on the type of solder, the manufacturer, the amount of solder, the size of the circuit board, and the other mounting materials. You must check and select the actual conditions.

#### Metal Mask Thickness for Cream Solder Printing

We recommend a metal mask thickness of 0.18 to 0.20 mm for cream solder printing. These conditions, however, depend on the type of solder, the manufacturer, the amount of solder, the size of the circuit board, and the other mounting materials. You must check and select the actual conditions.

#### • Pin Deformation

The pins will deform if you subject them to an excessive load. Deformed pins will reduce solderability when the Connectors are

mounted. Do not drop the Connectors or handle them roughly. Do not connect or disconnect Connectors that are not mounted to a circuit board. Doing so may deform the pins.

## • Soldering in an Automatic Solder Bath after Reflow Soldering

To prevent the rise of flux, mask the circuit board positioning boss holes with tape before you perform automatic soldering. If you mount Connectors on the edges of the circuit boards, make sure that the solder surface does not come into contact with the Connectors and that flux does not adhere to contact surfaces.

#### Application Precautions

- Confirm that there is no excessive misalignment or inclination in the mating contact portion between the plug and socket before mating the Connector. Make sure that the Connector is mated all the way to the back. If the Connector is not mated all the way to the back, contact reliability may be lost.
- Do not apply an extreme load during Connector insertion or removal. The Connector may be damaged, and contact failure may result. Twist the plug and socket as little as possible when mating the Connector. Not doing so may deform the terminals or housing or crack the housing.
- Do not insert a foreign object, such as tweezers, into the Connector mating contact portion. Doing so may cause the plating to peel off or deform the terminals.

#### Board Mounting Precautions

Be careful of board warping. Warping that is too severe may cause faulty soldering.

#### Storage

- (1) Do not store the Connectors in locations subject to dust or high humidity.
- (2) Do not store the Connectors in locations close to sources of gasses such ammonia gas or sulfide gas.

Please check each region's Terms & Conditions by region website.

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Electronic and Mechanical Components Company

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 XH5E-2615-2N
 XH5B-5015-4N
 XH5E-1215-2N
 XH5B-1215-4N
 XH5B-6815-5N
 XH5E-8015-2N
 XH5B-2615-5N

 XH5E-5015-2N
 XH5B-1215-5N
 XH5F-2615-N
 XH5B-2615-4N
 XH5E-2615-1N
 XH5A-2615-N
 XH5E-8015-1N
 XH5B 

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 XH5E-1215-1N
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